

## TECHNICAL DATA SHEET

# Tacky Tape\* SM9151 Vacuum Bag Sealant Tape



### DESCRIPTION:

**Tacky Tape\* SM9151** is a Yellow colored sealant tape that provides great initial tack, maintains an air-tight seal during cure and then strips cleanly from the tool. **Tacky Tape\* SM9151** has an optimum cure temperature range from room temperature to 425°F (218°C).

### FEATURES / BENEFITS

- Easy to apply by hand
- Ideal for oven or autoclave cures
- Excellent release from composite and metal tool surfaces
- Room temperature to 425°F (218°C) cure cycles
- May be used as a sealant tape, resin dam or pressure strip
- Strips clean from many tool surfaces
- Good adhesion to nylon films and tool surfaces
- Non-hazardous

### TECHNICAL DATA:

Maximum Use Temperature  
Color  
Shelf Life

#### TYPICAL VALUES

425°F (218°C)  
Pink  
12 months when stored <= 80°F (27°C)

The above values are "Typical Values" which have a nominal range about them and are not intended for specification purposes.

### AVAILABILITY:

1/2" x 1/8" x 30' rolls - 32 rolls / case - 25 cases / skid

\* Tacky Tape is a registered trademark of ITW Polymers Sealants North America

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