

TECHNICAL DATA SHEET

Tacky Tape* SM5227 Vacuum Bag Sealant Tape



DESCRIPTION:

Tacky Tape* SM5227 is a Light Grey colored sealant tape developed room temperature debulking and low temperature curing. **Tacky Tape* SM5227** is a non-curing sealant tape and should not be used above 200°F (93°C).

Tacky Tape* SM5227 strips best when allowed to cool to room temperature.

FEATURES / BENEFITS

- Easy to apply by hand
- Ideal for debulks and low temperature cure cycles
- Excellent release from composite and metal tool surfaces
- Room temperature to 200°F (93°C) cure cycles
- Strips clean from many tool surfaces
- Good adhesion to various films and tool surfaces
- Non-hazardous

TECHNICAL DATA:

Maximum Use Temperature
Color
Shelf Life

TYPICAL VALUES

200°F (93°C)
Light Grey
18 months when stored <= 80°F (27°C)

The above values are "Typical Values" which have a nominal range about them and are not intended for specification purposes.

AVAILABILITY:

1/2" x 1/8" x 30' rolls - 32 rolls / case - 25 cases / skid

* Tacky Tape is a registered trademark of ITW Polymers Sealants North America

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